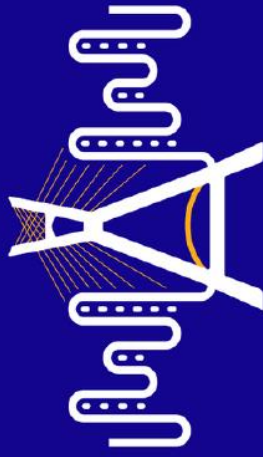


Załącznik 7

do zadania 3.ZS.02

Referat pt. *Comprehensive Vibroacoustic Assessment of Workplaces*

na 54th International Congress & Exposition on Noise Control Engineering (ProAcústica Associação Brasileira para a Qualidade Acústica, Brazylia, São Paulo), 24-27.08.2025 r.



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Certificate

We certify that the work entitled

Comprehensive vibroacoustic assessment of workplaces,

submitted by **Jacek Zajac, Piotr Kowalski and Adrian Alikowski,**

was presented at the event Inter-Noise 2025 in the city of São Paulo

on 08-24-2025 - 08-27-2025.

São Paulo, 08-24-2025 - 08-27-2025

DAVI AKKERMAN
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Comprehensive Vibroacoustic Assessment of Workplaces

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The Central Institute for Labour Protection – National Research Institute is the Programme’s main co-ordinator.

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Motivation



- Simultaneous exposure to Whole-Body Vibration (WBV), Hand-Arm Vibration (HAV), and noise at many workplaces
- Assessment based on the PEL values can only be carried out separately for both types of vibrations and noise.
- The standardized methods for assessing exposure to vibrations and noise at workstations do not consider the occurrence of all three vibroacoustic factors simultaneously.
- The dose of energy absorbed by the employee is greater than when exposed to only one type of vibration or noise treated separately.
- Underestimated assessment of occupational risk at workstations.

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Previous Research



A few studies describing the impact of the simultaneous effects of noise and vibrations on humans in the work environment:

- the need to continue research on this issue:
 - ✓ Thaper R., Sesek R., Garnett R., Acosta-Sojo Y., Purdy G.T.: The Combined Impact of Hand-Arm Vibration and Noise Exposure on Hearing Sensitivity of Agricultural/Forestry Workers—A Systematic Literature Review. *International Journal of Environmental Research and Public Health*, 2023, 20, 42762023;
 - ✓ Weier, M.H. The Association Between Occupational Exposure to Hand–Arm Vibration and Hearing Loss: A Systematic Literature Review. *Saf. Health Work* 2020, 11, 249–261
 - ✓ Korzeb J., Nader M., Ilczuk P., Różowicz J.: Selected aspects of the analysis of vibroacoustic interactions in the vicinity of tram lines. XXIII Scientific Conference RAIL VEHICLES. [Wybrane aspekty analizy oddziaływań wibroakustycznych w otoczeniu linii tramwajowych. XXIII Konferencja Naukowa POJAZDY SZYNOWE] Katowice 2018.
 - ✓ Dąbrowski Z., Dziurdź J.: Simultaneous Analysis of Vibrations and Noise in the Task of Minimizing Vibroacoustic Activity of Machines. *Archives of Acoustics*, 2016, vol. 41, No. 2, 303-308, DOI 10.1515/aaa-2016-0030
 - ✓ Kowalski P.: Vibration and Noise in the road vehicles [Drgania i hałas w pojazdach drogowych]. *Bezpieczeństwo Pracy* 5/2007

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Goals of This Work



- to develop a comprehensive vibroacoustic assessment method as a tool for employers and interested entities to meet the requirements of regulations implementing the provisions of EU Directives in the field of employee protection against noise and mechanical vibration;
- a proposal for a method of assessing the simultaneous exposure of employees to noise and vibration, using energy doses from each factor.

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Mechanical Vibration and Noise Tests at Selected Workstations

Workstation 1 – industrial high-lift truck operator BT, type RRE 160, 2010



Workstation 2 – mobile x-ray system operator, Mercedes-Benz Sprinter 516 CDI, 2020



Workstation 3 – truck driver VOLVO/KH-KIPPER, model FM/Z, 2011



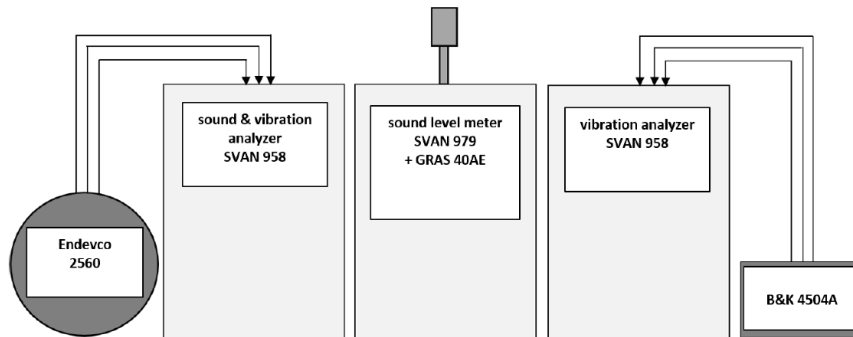
Workstation 5 – URSUS tractor operator, type 912, 1993



Workstation 4 – police boat operator, Sportis 6500

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Diagram of the measurement system



Location of measurement points and measurement directions - example



Results – assessment of vibroacoustic hazards



Object	Whole-Body Vibration		Hand-Arm Vibration		Noise	
	The PEL value exceedance for WBV, PEL _{WB}	Occupational risk	The PEL value exceedance for HAV, PEL _{HA}	Occupational risk	The PEL value exceedance for Noise, PEL _N	Occupational risk
Workstation 1 – industrial high-lift truck	0,41	small	0,59	medium	0,15	small
Workstation 2 – mobile x-ray system	0,50	small	0,29	small	0,002	small
Workstation 3 – truck	0,49	small	0,51	medium	0,06	small
Workstation 4 – police boat	0,21	small	0,31	small	0,48	small
Workstation 5 – tractor	0,70	medium	0,58	medium	0,32	small

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A preliminary method for assessing vibroacoustic hazards acting simultaneously



$$E_{TOTAL} \sim D_{TOTAL}$$

$$D_{total} = A \cdot D_o + B \cdot D_M + C \cdot D_H$$

D_o – dose from WBV,
 D_M – dose from HAV
 D_H – dose from noise;

$$D_o = \sum_{i=1}^n a_{oi}^2 \cdot t_{oi}$$

$$D_M = \sum_{i=1}^n a_{Mi}^2 \cdot t_{Mi}$$

$$D_H \sim L_{EX,8h}$$

$$A = \frac{1}{D_{o,dop}} = \frac{1}{A(8)_{o,dop}^2 \cdot T_0}$$

$$B = \frac{1}{D_{M,dop}} = \frac{1}{A(8)_{M,dop}^2 \cdot T_0}$$

$$C = \frac{1}{D_{H,dop}} = \frac{1}{L_{EX,8h,dop}}$$

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A preliminary method for assessing vibroacoustic hazards acting simultaneously

- weighted vibration and noise doses as multiples of the permissible values:

$$K_{D_o} = \frac{D_o}{D_{o,dop}}$$

$$K_{D_M} = \frac{D_M}{D_{M,dop}}$$

$$K_{D_H} = \frac{D_H}{D_{H,dop}}$$

- indicator for assessing the combined exposure to WBV, HAV and noise:

$$K_D = K_{D_o} + K_{D_M} + K_{D_H}$$

- an indicator that takes into account the non-linear response of the human body to the action of vibroacoustic factors

$$K_{D,A} = \log \left(10^{K_{D_o}^2} + 10^{K_{D_M}^2} + 10^{K_{D_H}^2} \right)$$

Results – assessment of vibroacoustic hazards

Object	WBV	HAV	Noise	Comprehensive assessment	
	Occupational risk	Occupational risk	Occupational risk	$K_{D,A}$	Occupational risk
Workstation 1 – industrial high-lift truck	small	medium	small	0,68	medium
Workstation 2 – mobile x-ray system	small	small	small	0,60	medium
Workstation 3 – truck	small	medium	small	0,66	medium
Workstation 4 – police boat	small	small	small	0,61	medium
Workstation 5 – tractor	medium	medium	small	0,81	medium

$0 < K_{D,A} \leq 0,5$ – small risk
 $0,5 < K_{D,A} \leq 1$ – medium risk
 $K_{D,A} > 1$ – high risk

Conclusions and observations



- The occupational risk results obtained using the comprehensive assessment show greater exposure than in the case of determining the risk based on only one factor.
- As part of further work, it is planned to develop a Standard for comprehensive vibroacoustic assessment of workstations.

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Thank you for attention!



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